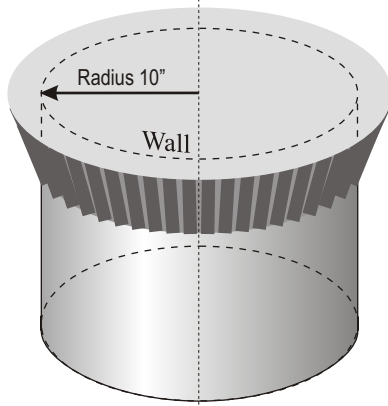
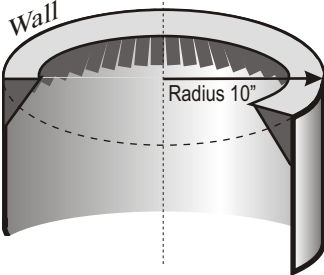




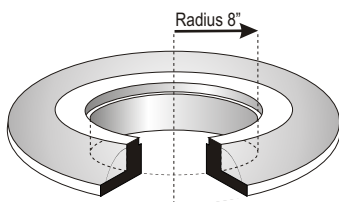
**OUTSIDE
BENT BACK**
(convex curve)



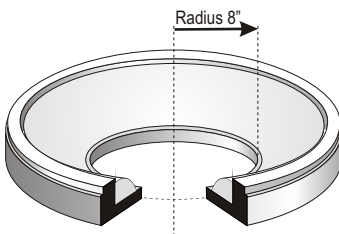
**INSIDE
BENT BACK**
(concave curve)



**OUTSIDE
FLAT BACK**



**INSIDE
FLAT BACK**



Curve Specification

CURVE (Curve orientation)

Outside

Convex curve: The moulding face (or inside edge) looks out of the circle.

Inside

Concave curve: The moulding face (or inside edge) looks into the circle.

SURFACE (Surface orientation)

Bent Back (BB)

A curve where the back of the moulding will not lay flat on a table.

Flat Back (FB)

A curve where the back of the moulding will lay flat on a table.

RADIUS

BB Curves: Radius is always to the attaching (wall) surface.

FB Curves: Radius is always to the inside face.
(Inside Radius = smallest radius)

Regardless of the orientation of the moulding, the radius will always be the same.

AMOUNT

Circle: The portion of a full circle requested. (Example: ¼, half, full ...)



The orientation of the moulding is determined by the profile in the catalogue. The bottom part of the picture is the inside edge.

Specifying a Curve

All curves are fully defined in 4 sections.

1. Curve, 2. Surface, 3. Radius, 4. Amount

Example: Inside, Bent Back, R = 10", Full Circle

Example: Outside, Flat Back, R = 8", ½ Circle

Specifying a Template

Specified exactly like a curve, except that the template line acts as the radius.

Example: Inside, Bent Back, Template 4284.01, 3pcs

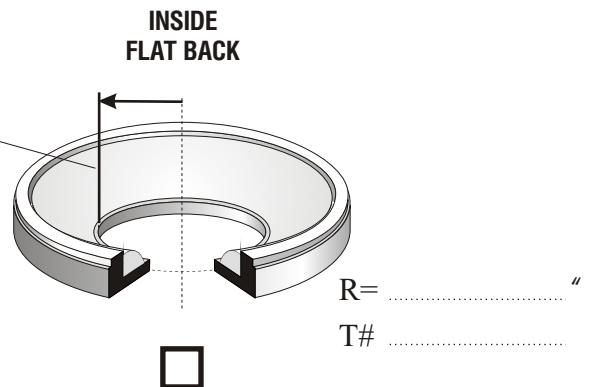
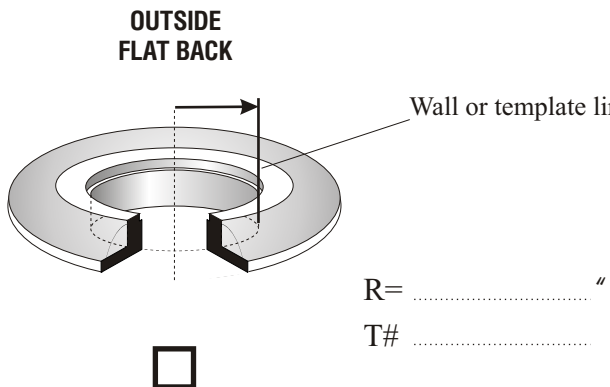
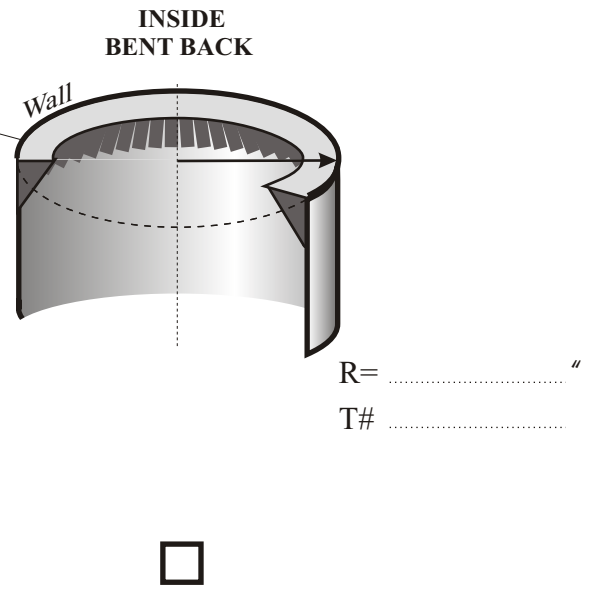
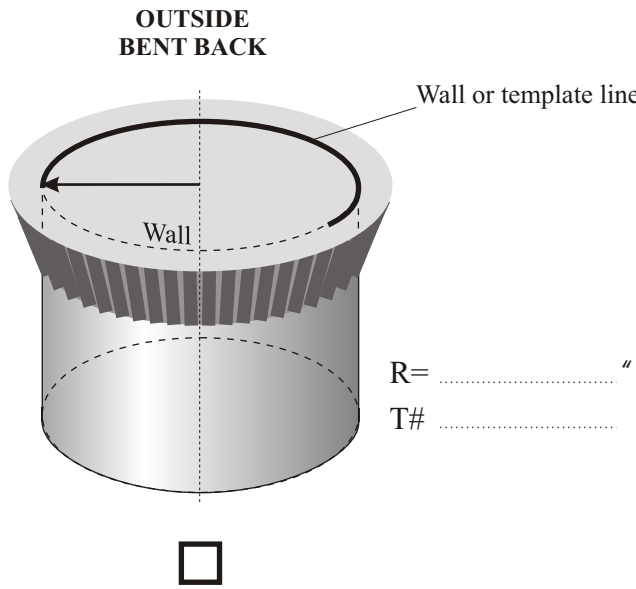


Curve Specification Worksheet

Job/Customer:

Curve Reference # Product: Amount:

Check the diagram that matches your curve and add RADIUS information or template ID.



All information required for product to be manufactured.